The Science Behind Cleaning

Caleb Power – Exec Area Technical Support Coordinator

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### Agenda

- Overview of chemistry vs soil
- Deeper dive into chemistry
  - Alkaline detergents
  - Surfactants
  - Acids
  - Enzymes
- Question





# **Overview of Chemistry vs. Soil**

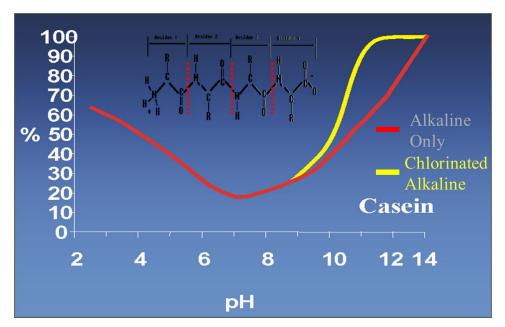
Product	Fat	Protein	Carbohydrate	Minerals	Microbial
<b>Alkaline</b> (Ultrasil 10, Ultrasil 11, Ultrasil 110, Ultrasil 91, Ultrasil 131, Ultrasil 22, Ultrasil 25)	Х	Х	Х		
<b>Acid</b> (Ultrasil 75, Ultrasil 76, Ultrasil 78)				Х	
<b>Enzyme</b> (Ultrasil 63, Ultrasil 67)		Х			
<b>Surfactant Additives</b> (Ultrasil 02, Ultrasil 09, Ultrasil 83, Ultrasil 84)	Х				
<b>Oxidizers</b> (Ultrasil OP, XY-12)		Х			
<b>Soak/Preservative</b> (Ultrasil MP, Ultrasil 205)					Х
<b>Anti-Microbial</b> (Oxonia Active)					Х



## **Alkaline Detergents**

Notes on Alkaline Detergents

- Choosing the right alkaline product is important.
- Caustic an react with Calcium tying up the cleaning power
- Builder in built caustics will tie up the Ca so it does not react with the caustic
- It is better to clean protein on the alkaline side due to isoelectric point.
- Chlorine can be added to increase solubility of proteins





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### **Alkaline Detergents**

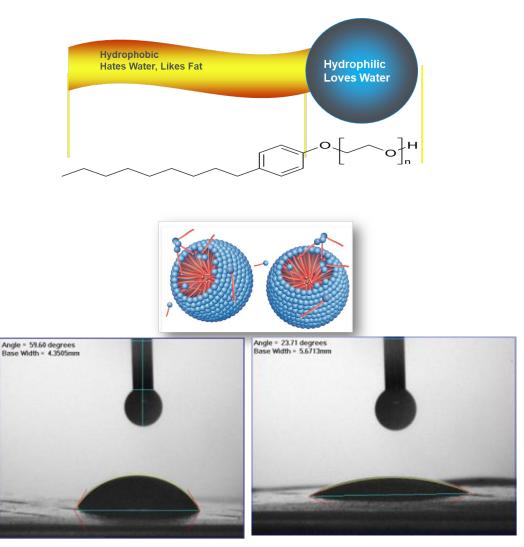




## Surfactants

Two main functions.

- 1. Fat removal
  - The removal of fat is more difficult on a hydrophobic surface such as an organic polymer compared to that of a stainless-steel surface.
  - The hydrophobic character of the fat molecule allows it to absorb to the membrane surface.
  - Due to high melting points surfactants are used which emulsify that fat into the cleaning solutions which is then flushed to drain.
- 2. Wetting
  - Surfactants also help wet the membrane and get cleaning solution to the small crevices within a system.
  - Helps membrane to be more hydrophilic and not hydrophobic



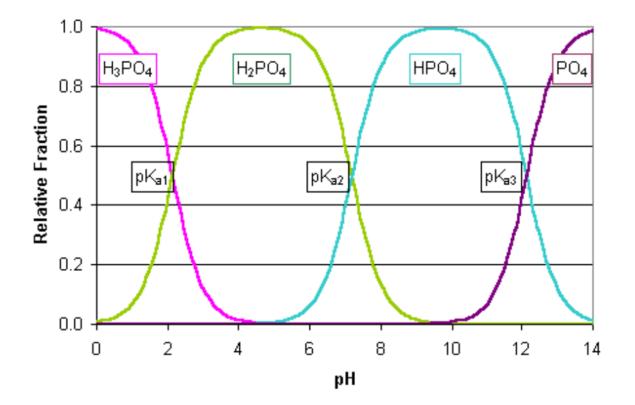
DI water Contact Angle=59.60 **Poor wetting** 

Current Product Contact Angle=23.71 Good wetting

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# **Acid Detergents**

- Use of Acid to dissolve the minerals deposited on the membrane surface.
- Maintain pH during the wash step if unable to maintain dose back into proper pH range or dump and refresh solution.
- Calcium Phosphate  $(Ca_3(PO_4)_2) 310$  Da
- Reverse solubility, e.g. hotter solution results in precipitation
- Solubility greatest at pH < 2.1





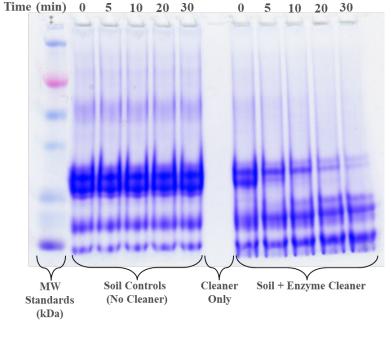
### **Acid Detergents**

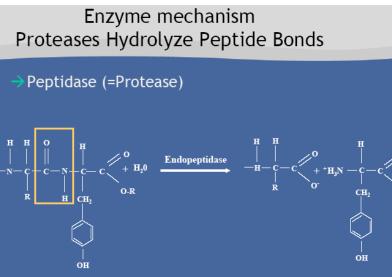




## **Enzyme Detergents**

- Biological catalysts little goes long way
- Active on many types of proteins
- Does not degrade a membrane like chlorine does
- Requires specific temperature and pH for optimum activity
- Readily deactivated by chlorine







### **Enzyme Detergents**





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