| | COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | '03 | '02 |
|----|----------------|------------|----------------------------|------|--|----------|-------|-------|
| 1. | Dean Foods Co. | Dallas, TX | Gregg Engles, Chairman/CEO | Pu | S-Dean Dairy Group, Dean National Brand Group, White Wave, Horizon Organic, Dean Specialty Foods Group | 12/31/03 | 8,260 | 8,120 |

Brands: Adohr Farms, Alta Dena, Barbe's, Barbers, Berkeley Farms, Borden (licensed), Broughton, Brown's, Chug, Coffee Rich, Country Delite, Country Fresh, Creamland, Cremora, Dairy Fresh, Dean's, Farm Rich, Folgers Jakada (licensed), Foremost, Frostbite, Garelick Farms, Gandy's, Hershey's (licensed), Horizon Organic, Hygeia, International Delight, Land O'Lakes Dairy Ease, Lehigh Valley, Louis Trauth, Marie's, Mayfield, McArthur, Meadowbrook, Meadow Gold, Melody Farms, Mocha Mix, Model, Mountain High, Nature's Pride, Naturally Yours, Oak Farms, Organic Cow of Vermont, PET (licensed), Price's, Purity, Reiter, Robinson, Second Nature, Schenkel's All Star, Schepps, Shenandoah's Pride, Silk, Stroh's, Viva, Sun Soy, Swiss, TG Lee, Tuscan, Verifine, Viva, Wengert's, White Wave. Plants (105): (by state): Alabama: Barber Dairy, Birmingham (milk); Mayfield Dairy Farms, Birmingham (novelties); California: Dean Foods, Buena Park (multiple products); City of Industry; Gustine; Alta Dena Dairy, City of Industry (milk, juice/drinks ice cream); Fullerton Cultured Specialties, Fullerton (yogurt); Berkeley Farms, Hayward (milk, cream, fresh whipped cream) Swiss Dairy, Riverside (juice/drinks); Tulare Cultured Specialties, Tulare (cultured); Colorado: Meadow Gold, Englewood, Denver, Delta, Greeley (multiple products); Robinson Dairy, Denver (multiple products); Connecticuit: Morningstar Foods, Newington; Florida: McArthur Dairy, Miami (fluid); TG Lee, Orange City (juice/drinks, yogurt); TG Lee, Orlando (milk); Ryan Foods, Jacksonville. Georgia: Mayfield Dairy Farms, Braselton (milk); Hawaii: Meadow Gold Dairy, Hilo (juice/drinks, milk); Meadow Gold Dairy, Honolulu (multiple products); Idaho: Meadow Gold Dairy, Boise (multiple products); Meadow Gold Dairy, Pocatello (milk) Illinois: Dean Foods, Belvidere (novelties, ice cream) Dean Foods, Chemung (multiple products); Dean Foods, Huntley (milk); PET Dairy, O'Fallon (multiple products); Dean Foods, Rockford (cutured), Morningstar, Thornton; Indiana: Schenkel's All Star Dairy, Huntington (fluid); Dean Foods, Rochester (multiple products); Kentucky: Dean Foods, Louisville (multiple products); Ryan Foods Co., Murray; Louis Trauth Dairy, Newport (multiple products); Louisiana: Brown's Dairy, New Orleans (fluid); Foremost Dairy, Shreveport (multiple products); Barbe's Dairy, Westwego (multiple products); Maryland: Frederick; Massachusetts: Garelick Farms, Franklin (milk, juice); Garelick Farms, Lynn (multiple products); Garelick Farms, Mendon (water); Maine Garelick Farms, Bangor (water, milk), juice); Michigan: Liberty Dairy, Evart (fluid); Melody Farms, Detroit; Country Fresh, Flint (multiple products); Country Fresh, Grand Rapids (multiple products); Country Fresh, Livonia(fluid and frozen); Minnesota: Land O'Lakes, Thief River Falls (multiple products); Land O'Lakes, Morningstar Foods, White Bear Lake; Woodbury (fluid); Montana: Meadow Gold Dairy, Billings (fluid); Meadow Gold Dairy, Great Falls (fluid, ice cream); Meadow Gold Dairy, Kalispell (milk, cultured, ice cream); North Carolina: PET Dairy, Hickory (frozen dessert); PET Dairy, Wilkesboro (fluid); Dairy Fresh, Winston-Salem (frozen desserts, fluid); North Dakota: Land O'Lakes, Bismark (fluid); Nebraska: Meadow Gold Dairy, Lincoln (fluid, cultured); New Jersey: Garelick Farms, Burlington (fluid); Tuscan Dairy, Union (fluid); New Mexico: Creamland Dairies, Albuquerque (milk, ice cream); Nevada: Model Dairy, Reno (fluid); New York: Dean Foods Delhi; Garelick Farms, Renssalaeer (fluid); Ohio: Reiter Dairy, Akron (ice cream, milk); Broughton Foods, Marietta (cultured); Reiter Dairy, Springfield (fluid); Frostbite, Toledo (novelties, ice cream); Oklahoma: Borden, Tulsa (cultured and fluid); Pennsylvania: Fairmont Products, Belleville (cultured and ice cream); Meadow Brook Dairy, Erie (milk); Lehigh Valley Dairies, Lansdale (fluid); Wengert's Dairy, Lebanon (fluid); Lehigh Valley Dairies, Schuylkill Haven (fluid); Dean Foods, Sharpsville (fluid); South Carolina: PET Dairy, Florence (fluid); PET Dairy, Spartanburg (frozen, fluid); South Dakota: Land O'Lakes, Sioux Falls (fluid); Tennessee: Mayfield Dairy Farms, Athens(fluid, frozen); PET Dairy, Kingsport (fluid); Country Delite, Nashville (fluid); Purity Dairy, Nashville (fluid); Athense (fluid); Purity Dairy, Nashville (Texas: Oak Farms, Dallas (multiple products); Schepps Dairy, Dallas (fluid); Price's Creameries, El Paso (fluid); Oak Farms, Houston (fluid); Gandy's Dairy Products, Lubbock (fluid); Southwest Ice Cream Specialties, McKinney (frozen); Oak Farms, San Antonio (fluid); Sulphur Springs Cultured Specialties (cultured); Morningstar-Koehler Sulphur Springs; Oak Farms, Waco (fluid) Utah, Meadow Gold Dairy, Orem (frozen) Meadow Gold Dairy, Salt Lake City (fluid); Virginia: Dean Mt. Crawford; PET Dairy, Portsmouth (fluid) Shenandoah's Pride, Springfield (fluid); Wisconsin: Verifine Dairy Products, Sheboygan (fluid); Dean, Richland Center.

2. Kraft Foods North America Inc. Northfield, IL Roger K. Deromedi CEO; Kevin Ponticelli, group v.p. & pres. U.S. cheese sector

Brands: Kraft, Philadelphia, Velveeta, Cheez Whiz, Breakstone's, Knudsen, Cracker Barrel, Polly-O, Churny, Athenos Products: Cheese, yogurt, cultured Plants (16): Beaver Dam, Wis. (cream cheese, dips); Bentonville, Ark. (cheddar); Campbell, N.Y. (mozzarella, ricotta, string cheese); Champaign, Ill. (processed cheese); Lehigh Valley, Pa. (natural and processed cheese); Lowville, N.Y. (cream cheese); North Lawrence, N.Y. (yogurt, cottage cheese); New Ulm, Minn. (processed cheese, snacks); Rupert, Idaho (cream cheese, string cheese); Springfield, Mo. (natural and processed cheese, cream cheese, aerosol cheese); South Edmeston, N.Y. (yogurt); Tulare, Calif. (parmesan, cheddar); Visalia, Calif. (sour cream, cottage cheese); Walton, N.Y. (cottage cheese, sour cream); Waupaca, Wis. (specialty cheeses); Wausau, Wis. (grated and shredded cheese).

3. Land O'Lakes Inc. Arden Hills, MN Chris Policinski, Exec. VP & COO C 12/31/03 2,969 2,899

Brands: LAND O LAKES, Lake to Lake, Alpine Lace, New Yorker Products: Cheese, butter, cultured Plants (13): California: Orland (cheese), Tulare (2) (cheese, butter, cultured) (cheese); Minnesota: Melrose (Cheese); Oak Center (Dry Cheese); Pine Island (dry cheese); Ohio: Kent (butter); Pennsylvania: Carlisle (butter); Wisconsin: Denmark (cheese), Greenwood (cheese), Kiel (cheese), Madison (butter), Spencer (Processed cheese).

| | | | | | | | SALES | SALES | |
|----|-------------|---------------------|---------------------|------|---|---------|-------|------------|--|
| | COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | '03 | '02 | |
| 4. | Saputo Inc. | St. Leonard, Quebec | Lino Saputo Jr. CEO | Ри | Cheese Div., (USA) Cheese Div. (Canada), Milk Div. | 3/31/04 | 2,526 | 2,398 | |

Brands: Saputo, Stella, Frigo, Dragone, Dairyland, Baxter, Armstrong, Caron, Cayer, Frigo Cheese Head, Orrainnchon, Jos. Luis, Ah Caramel!, Passion Flakie, Hop & Go, May West, Granny's, Nutrilait, Treasure Cave, and Nauvoo. Products: Cheese, novelties, milk, cultured, dry products Plants (47): 33 in Canada, 14 U.S.

Schreiber Foods Inc. Green Bay, WI Larry Ferguson, Pres./CEO Pr 9/30/03 2,200* 2,300*

Brands: Schreiber, School Choice, Clearfield Deli, La Feria, American Heritage, Pauly Products: Cheese, cream cheese, butter, blends Plants (16): Tempe, Ariz. (cheese); Carthage, Clinton (2), Monett & Mount Vernon, Mo. (all cheese); Pittsburgh (cheese); Logan & Smithfield, Utah (cheese); Green Bay, Wis. (2 plants-one cheese, one butter), Wisconsin Rapids, Wis. (cheese); Gainesville, Ga.(cheese); St.Louis (cream cheese and sour cream); Shippensburg, Pa.; Stevensville Texas (both cream cheese)

6. National Dairy Holdings LP Dallas, TX Allen Meyer, Chairman/CEO Pr 50% owned by Dairy Farmers of America 12/31/03 2,152 2,300^

Brands: Borden, Meadow Gold, Cream O' Weber, Dairy Fresh, Flav-O-Rich, Siniton, Velda and others Plants (20): Alabama, Dairy Fresh, Cowarts, Greensbroro, Pritchard; Colorado Sinton, Colorado Springs; Florida, Velda Farms, Miami & Winter Haven (fluid); Kentucky, Goldenrod, Madisonville (fluid) Flav-O-Rich, London, (fluid); Louisiana, Borden LaFayette, (fluid) Dairy Fresh, Baker; Mississippi, Dairy Fresh, Hattiesburg; Ohio, Dairymen's, Cleveland (fluid); H. Myer, Cincinatti (Fluid); South Carolina Coburg, N. Charleston (fluid); Tennessee, Chatanooga Dairy, Chatanooga, Texas Borden, Austin, Conroe & Dallas (all fluid); Utah, Cream O' Weber, Salt Lake City (fluid); Virginia, Valley Rich, Roanoke (fluid) (18 plants sold to HP Hood in 2004)

(* Dairy Foods estimate.) (^ Figure adjusted from last year's table.)

It's what's inside that matters most.

From five gallon process vessels to 500,000 gallon field-fabricated tanks, the sizes and shapes of DCI manufactured stainless steel tanks and components are as varied as our customers' needs. Proudly serving the food, dairy, beverage and OEM industries, DCI has remained true to our commitment to quality since 1955 through our design and fabrication services—we know it's what's inside that matters most.



Owned Company

600 North 54 Avenue (56303) P.O. Box 1227 (56302-1227) St. Cloud, MN Toll Free 800-276-7599 Phone 320-252-8200 Fax 320-252-0866 www.dciinc.com · sales@dciinc.com

process · blend · store · heat



















cool · mix · crystallize · ferment

For information write in 308

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 |
|----|-----------------------------|----------------|---|------|-------------------------|--------|--------------|--------------|
| 7. | Kroger Co. Dairy Operations | Cincinnati, OH | Geoffrey Covert, pres. manufacturing | S | The Kroger Co. | 2/2/03 | 2,000* | 1,900 |

Brands: Kroger, Private Selection Products: Milk, ice cream, novelties, cultured, cheese Plants (18): Centennial Farms Dairy, Atlanta; Compton Creamery, Compton, Calif.; Crossroad Farms Dairy, Indianapolis; Heritage Farms Dairy, Murfreesboro, Tenn.; Jackson Dairy, Hutchinson, Kan.; Jackson Ice Cream, Denver; Layton Dairy, Layton, Utah; Michigan Dairy, Livonia, Mich.; Riverside Creamery, Riverside, Calif.; Southern Ice Cream Specialties, Marietta, Ga.; Springdale Ice Cream, Cincinnati, Ohio; Swan Island Dairy, Portland, Ore; Tamarack Farms Dairy, Newark, Ohio; Tolleson Dairy, Tolleson, Ariz.; Turkey Hill Dairy, Conestoga, Pa.; Vandervoort Dairy, Fort Worth, Texas; Westover Dairy, Lynchburg, Va.; Winchester Dairy Farms, Winchester, Ky.

8. Dreyer's Grand Ice Cream Oakland, CA T. Gary Rogers, Chairman, CEO Pu 12/31/03 1,800 N.A. Holdings Inc.

Brands: Dreyer's, Edy's, Häagen-Dazs, Nestlé, Starbucks Products: Ice cream, novelties Plants (7): Bakersfield, City of Commerce, and Tulare, Calif.; Fort Wayne, Ind.; Houston; Snelgrove, Utah; Laurel, Md.

 9.
 Leprino Foods Co.
 Denver, CO
 James Leprino, Chairman
 Pr
 10/30/03
 1,750*
 1,500*

Brands: Proprietary Brands Products: Mozzarella, provolone, pizza cheese, cheese blends, whey protein concentrate, whey and lactose. Plants (9): Lemoore East, Lemoore West & Tracy, Calif.; Ft. Morgan, Colo.; Allendale & Remus, Mich.; Ravenna, Neb. (whey only); Roswell, N.M.; Waverly, N.Y. Norfolk, Neb. plant closed 2003.

(* Dairy Foods estimate.) (^ Figure adjusted from last year's table.)

Celebrating our 31st Year

Manufacturers and Integrators of Turnkey Container Handling Systems Innovative systems design, providing maximum performance for the Dairy Industry

Manufacturers of:

Cable Conveyor Systems
Table Top Conveyor Systems
Side Grip Elevators and Lowerators

Manual thru Fully Automatic Debaggers Semi thru Fully Automatic Baggers

Annealing for HDPE Containers

Mini Bin Bulk Storage and Ret

Mini Bin Bulk Storage and Retrieval Systems Steel Cable Splice and Recoating Kits

Integrators of:

Complete Filling Lines
Complete Blowmolding Lines
Complete Conveyor Lines
Robotic Applications

Dyco, Inc. 6951 Naus Way Bloomsburg, PA 17815 tel: 570-752-2757 fax: 570-752-7366 sales@dyco-inc.com

www.dyco-inc.com



For information write in 309



Dyco Semi Automatic Debagger

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 |
|-----|-----------------|------------------|----------------------------|------|------------------------------------|----------|--------------|--------------|
| 10. | Parmalat Canada | Taranta Ontaria | Michael Deciclei Dros /CEO | c | D Darmalat Einanziaria CnA (Italy) | 12/30/03 | 1700 | 1.800 |
| | Parmaiat Canada | Toronto, Ontario | Michael Rosicki, Pres./CEO | 2 | P-Parmalat Finanziaria SpA (Italy) | 12/30/03 | 1/00 | 1,000 |

Brands: Astro, Balderson, Beatrice, Black Diamond, Cheesemakers, Lactantia, Prmalat, Santal, Yo-Burst Products: Cheese, cultured, milk, juice, butter, ingredients Plants (28): Alberta: Calgary (milk), Lethbridge (cultured); Manitoba: Grunthal (cheese), Winnipeg (milk); Ontario: Belleville (cheese), Brampton (aseptic products, milk, creamers, juices), Mitchell (butter, cream cheese, evaporated products), Niagara on the Lake (cultured), St. George (industrial dairy products), Sudbury (milk), Thornloe (cheese), Thunder Bay (milk), Toronto (cultured), Winchester (butter, cheese, evaporated products); Quebec: Laverlochere (butter, evaporated products, cream cheese, powders), Marieville (cheese), Montreal (milk, creamers), St. Claude (butter, skim milk powder), St. Hyacinthe (milk, creamers), Victoriaville (butter, cheese, evaporated products, powders, margarine); (3 Canadian & 5 American plants make cookies)

Dairy Farmers of America

Kansas City, MO

Gary Hanman, Pres./CEO

C

Fluid joint ventures not included in sales figures

12/31/03

1,392

1,585

Brands: Borden, Breakstone, Mid-America Farms, Sport Shake Products: Cheese, milk, dried products, canned & bottled drinks, whey Plants (27): California: Corona (cheddar, monterey jack, mozzarella, whey, cut & shredded cheese), Hughson (balancing facility, NFDM, butter), Petaluma (cheddar, monterey jack, colby jack, dried whey), Turlock (mozzarella, condensed whey), Ventura (bottled dairy beverages); Willows (balancing facility, condensed skim); Colorado: Ft. Morgan (balancing facility, condensed milk); Indiana: Goshen (balancing facility, butter, cream, condensed products); Kentucky: Louisville (balancing facility, NFDM, cream); Louisiana: Franklinton (balancing facility, NFDM, cream, butter); Minnesota: Fergus Falls (cheddar, whey); Winthrop (dried whey, milkfat, NFDM, butter); Zumbrota (cheeses, whey, dried products); Missouri: Cabool (infant formulas, adult nutrition formulas); Monett (cheddar, reduced mineral whey); Springfield (bottled dairy beverages); New Mexico: Lovington (cheddar, dried whey), Portales (balancing facility, condensed milk, NFDM, cream); Pennsylvania: Mechanicsburg (bottled dairy beverages), New Wilmington (Italian cheeses, whey); West Middlesex (analog cheese, shredded cheese); Texas: El Paso (balancing facility, butter, condensed milk, NFDM, buttermilk); Schulenburg (cheese sauces, shelf-stable dips and sauces); Sulphur Springs (cultured buttermilk, cream, condensed milk); Tennessee: Greeneville (balancing facility, condensed milk, vhey); Utah: Beaver (balancing facility, condensed milk, cream); Smithfield (Swiss, cheddar, dried whey); Wisconsin: Plymouth (process cheeses).

Dorld water works



Guaranteed Performance
Discharge Compliance
Reduced Surcharges
Extended Warranties
Industry Experience
Low Maintenance
Approved SECO Vendor

WorldWaterWorks.com

1-800-607-PURE



For information write in 310

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 |
|-----|---------------------|----------------|-----------------------|------|-----------------------------------|---------|--------------|--------------|
| 12. | Agropur Cooperative | Granby, Quebec | R. Claude Menard, CEO | C | Ultima Foods Inc. (joint venture) | 11/1/03 | 1,380 | 1,327 |

Brands: Oka, Vaudreuil, UltrA'milk, Sealtest, Natrel Ultra'Milk, Natrel Nutrition 24, Yoplait,* Source Products: Cheeses, butter, milk, specialty milk, yogurt Plants (19): Alberta: Lethbridge; British Columbia: Chilliwack; Ontario: Brantford, Bright Cheese House, Ottawa, Toronto, Sudbury; Quebec: Amqui, Beauceville, Granby (2), Notre Dame du Bon Conseil, Oka, Plessisville, Quebec, Saint-Alexandre, Saint-Bruno, Sainte-Hyacinthe, Saint-Laurent U.S.A.: Middlebury (Indiana) *Yoplait is sold under a distribution agreement.

Good Humor-Breyers Ice Cream Green Bay, WI Eric Walsh, President S P-Unilever Plc 12/31/03 1,300 1,300

Brands: Breyers, Popsicle, Klondike, Good Humor Products: Ice cream, novelties Plants (7): Clearwater, Fla. (novelties); Huntington, Ind. (ice cream); Hagerstown, Md. (novelties); Framingham, Mass. (ice cream); Sikeston, Mo. (ice cream and novelties); Henderson, Nev. (ice cream & novelties) Simcoe, Ontario (ice cream, frozen desserts and novelties)

WestFarm Foods

Seattle, WA

John Mueller, Pres./CEO

C/S

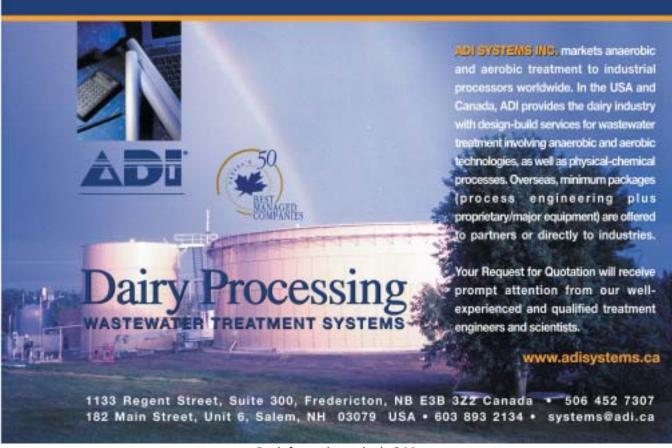
P-Northwest Dairy Assn. S-Olympic
Foods; Dairy Export Co.

3/31/03

1,100

1,300

Brands: Darigold Products: Milk, cheese, cultured, ice cream, novelties Plants (11): California: Los Angeles (ice cream, novelties); Idaho: Boise (milk, soy products), Caldwell (powders); Jerome (dry/condensed products). Oregon: Medford (milk), Portland (milk); Washington: Chehalis (powders); Issaquah (cultured), Lynden (NFDM, condensed products), Seattle (milk, ice cream), Sunnyside (cheese, whey, dry products)



For information write in 311

| | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | '03 | SAL '0 |
|--|--|--|--|--|--|--|-------------------|
| oremost Farms USA Cooperat | tive Baraboo, WI | David Fuhrmann, Pres. | C | | 12/31/03 | 1,202 | 1,16 |
| oncentrate, whey protein isolate vhey), Chilton (Italian cheeses, w cheese, whey), Milan (mozzarell ermeate, lactose), Sparta (powd | ss); Minnesota: Prest whey), Clayton (mozza la, whey), Plover (whe lers, condensed, blend | on (dry blends, whey protein con rella, whey), De Pere (milk, cultu y), Reedsburg (butter, butter ble s, cream, whey), Waukesha (milk | centrate); red), Land nds, conde | Wisconsin: Alma Center (mozzarello caster (cheeses, whey), Madison (juices ensed skim), Richland Center (mozzare | , whey), Appleton , sports drinks), I lla, whey), Roths | n (mozzar Marshfield child (whe | ∤ :y, |
| Associated Milk Producers Inc | c. New Ulm, MN | Mark Furth, Gen. Mgr. | С | | 12/31/03 | 1,100 | 1,0 |
| ondensed whey), Sibley (NFDM, cheese, condensed whey), Roche | cream); Minnesota: ester (cheese, whey pro | Dawson (2) (cheese & whey; ase stein concentrate, lactose, ice cre | ptic chees am mix); | e sauce and pudding), Duluth (milk), N South Dakota: Freeman (NFDM, crec | lew Ulm (butter), ım); Wisconsin: | Paynesvil Blair (che | lle |
| Prairie Farms Dairy Inc. | Carlinville, IL | Roger Capps, CEO | C | Several joint ventures, not included in sales figures | 9/30/03 | 1,058 | 1,0 |
| Decatur (ice cream), Granite City | (milk), O'Fallon (ice c | ream), Olney (milk), Peoria (mil | c), Quincy | (2) (milk, cultured), Springfield (ice c | ream mix); Indic | ına: Ande | |
| Brands: Golden Guernsey, Foremost, Morning Glory Products: Cheese, cul concentrate, whey protein isolates); Minnesota: Preston (dry blends, whey) whey), Chilton (Italian cheeses, whey), Clayton (mozzarella, whey), De Pere (cheese, whey), Milan (mozzarella, whey), Plover (whey), Reedsburg (butte permeate, lactose), Sparta (powders, condensed, blends, cream, whey), Wat facilities closed in 2003 include Decorah, Appleton (1), Hillsboro, and Abbot acilities closed in 2003 include Decorah, Appleton (1), Hillsboro, and Abbot Mark Furth, Gen. Brands: State Brand, private label Products: Cheese, butter, powder, whey condensed whey), Sibley (NFDM, cream); Minnesota: Dawson (2) (cheese (cheese, condensed whey)), Rochester (cheese, whey protein concentrate, lac whey), Jim Falls (cheese, whey), Portage (cheese processing & packaging) (Cheese, Condensed whey), Portage (cheese processing & packaging) (Cheese, Whey), Portage (cheese, whey), Portage (cheese processing & packaging) (Cheese, whey), Portage (cheese, products: Milk, ice of Decatur (ice cream), Granite City (milk), O'fallon (ice cream), Olney (milk), (milk), Fort Wayne (milk, cultured), Holland (milk), Lafayette (novelties), Markage, M | Bob Waldron, President | S | P-General Mills Inc. | 12/31/03 | 1,055* | 98 | |
| | ische Products: Cultu | red Plants (4): Carson, Calif.; N | ethuen, A | Mass.; Murphreesboro, Tenn.; Reed City | Mich. (all make | yogurt an | d |
| California Dairies Inc. | Artesia, CA | Gary Korsmeier, Pres./CEO | С | S-Challenge Dairy, Los Banos Foods | 12/31/03 | 1,050 | 1,0 |
| Poremost Farms USA Cooperative Baraboo, WI David Fuhrmann, Pres. C 12/31/03 1,202 1, | | | nos | | | | |
| HP Hood LLC | Chelsea, MA | | S | partnership formed in 2003 with | 12/31/03 | 1,007 | 1,0 |
| lood Agawam, Mass. (milk, juice lesserts); Vernon, N.Y. (cultured) fluid); Rapid City, S.D. (Milk, jui | es, drinks); Barre, Vt. (); Winchester, Va. (UHT ce, sour cream, cottage . (fluid); Bristol, Tenn. | milk); Oneida, N.Y. (UHT fluid pro fluid products); Kemps Cedarbu e cheese); Rochester, Minn. (2-flu (Sour cream, yogurt, cottage che | oducts); Po rg Wis. (fl id product ese, dips) | ortland, Maine (milk) Suffield, Conn. (i uid) Duluth, Minn. (fluid); Farmington ts, frozen dairy products); Crowley Foo Concord, N.H.(fluid); Hatfield, Pa. (Ro | ce cream, novelti Minn. (cultured) ds, Albany, N.Y. (senberger's fluid | es, frozen ; Minneap fluid); Arl); LaFarge | ı olis kpor |
| | ora, reo croam, rimaac | | | | | | |

| | | | | | | | SALES | SALES | |
|-----|------------------------|-----------|-----------------------|------|-------------------------|----------|-------|-------|--|
| | COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | '03 | '02 | |
| 22. | Great Lakes Cheese Co. | Hiram, OH | Gary Vanic, President | Pr | S-Empire Cheese Inc. | 12/31/03 | 965 | 851 | |

Brands: Great Lakes, Rico Mia, America's Accent **Products:** Cheese **Plants (7):** Adams & Cuba, N.Y. (cheese manufacturing); Hiram, Ohio (cheese packaging); LaCrosse, Wis. (processing cheese); Plymouth, Wis. (packaging); Filmore UT, (cheese packaging); Wausau, Wis., (packaging)

Safeway Dairy Div.

Pleasanton, CA
Lawrence Jackson, Sr. V.P.,
Supply Operations

Supply Operations

P-Safeway Inc., S-Vons, Randall's,
Dominick's, Carr-Gottstein, Genuardi's

Brands: Lucerne, Dairy Glenn, Safeway, Products: Milk, cultured, ice cream, novelties. Plants (17): Arizona-Tempe (milk); California- Los Angeles (2-milk, ice cream), San Leandro (milk); Colorado-Denver (2-milk, cheese); Maryland-Capital Heights (ice cream); Oregon-Clackamas (2-milk, cultured); Washington-Bellevue (2-milk, ice cream), Moses Lake (milk); Alberta-Edmonton(2-milk, cultured & ice cream); British Columbia-Vancouver (milk); Manitoba-Winnipeg (2-milk, ice cream & cheese)

 Wells' Dairy Inc.
 Le Mars, IA
 Gary Wells, CEO
 Pr
 12/31/03
 830
 800

Brands: Blue Bunny **Products:** Ice cream, novelties, cultured, milk **Plants (5):** LeMars, Iowa (2 ice cream & novelties, 1 milk & cultured); Omaha, Neb. (milk & cultured); Saint George, Utah



For information write in 312

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | '03 | '02 |
|---|---|-------------------------------|--|--------------|---|--------------------|-------------|----------|
| • | Dannon Co. Inc. | Tarrytown, NY | Juan Carlos Dalto, President | S | P-Groupe Danone S.A. | 12/31/03 | 758 | 704 |
| | Brands: Dannon, Danimals, Sprinkl'in Ohio; Fort Worth, Texas; West Jordan, | | Light 'n Fit, Light 'n Fit Creamy, L | ight 'n Fit | Smoothie, Whipped, DanActive Produc | ts: Cultured Pla | nts (3): A | Ainster, |
| | Winn-Dixie Dairy Products | Jacksonville, FL | | S | P-Winn Dixie Stores Inc. | 6/25/03 | 750* | 750* |
| | Brands: Winn-Dixie Products: Ice cr cultured); Greenville, S.C. (milk, ice cr | | | ilk); Plan | t City, Fla. (milk, ice cream); Hammond, I | La. (milk); High F | Point, N.C. | (milk, |
| | Lactalis USA/Sorrento Lactalis | New York, NY & Buffalo, NY | Eric Boutry, Pres./CEO | S | P-Groupe Lactalis S.A. (France) | 12/31/03 | 700 | 900* |
| | Brands: President, Sorrento, Precious snacks); Belmont, Wis. (brie, feta) San | | | ricotta aı | nd provolone); Turlock, Calif. (brie, feta); | Nampa, Idaho (| mozerella, | |
| | Parmalat USA | Wallington, NJ | Michael Rosicki, Pres./CEO | S | P-Parmalat S.p.A. (Italy) | 12/31/03 | 610 | 608 |
| | | , Ala. (milk, ice cream | | | Farms, Kinnett, Peelers, Mathis Product Ipids, Mich. (UHT milk); Wallington, N.J. | | | |
| | Glanbia Foods Inc. | Twin Falls, ID | David Thomas, President | S | P-Glanbia Plc (Ireland) (subsidiary Glanbia Nutritionals is now a subsidiary of Plc) | 12/31/03 | 604 | 441 |
| | Brands: None Products: Cheese, wh Falls (cheese) | ey protein concentrat | es, milk calcium, whey protein isc | olate, lacto | oferin Plants (4): Idaho-Gooding (2-che | eese, whey); Rich | field (whe | y); Twin |
| | NZMP (USA) Inc. | Lemoyne, PA | Allan Burton, Pres. | S | P-Fonterra S-Milk Products Holdings | | 575* | 560* |
| | Products: Cheese, milk proteins, cheare part of DairiConcepts joint venture | | | | airy ingredients); Greenwood Valley Che | ese, Greenwood, | Wis.; (foll | owing |
| | Hilmar Cheese Co. | Hilmar, CA | John Jeter, Pres./CEO | Pr | | 12/31/03 | 560 | 560 |
| | Brands: None Products: Cheese, wh | ey protein concentrate | e, lactose Plants (1): Hilmar, Ca | lif. (chees | se, whey protein concentrate, lactose) | | | |
| | Agri-Mark Inc. | Methuen, MA | Paul Johnston, President | C | S-Cabot Creamery (sales figures include Cabot), Cheese | 11/29/03 | 555 | 551 |
| | Brands: Cabot, McCadam Products: (cheddar, cultured); Middlebury, Vt. (c | | | (4): Wes | t Springfield, Mass. (butter, cream, conde | ensed products, N | FDM); Cal | oot, Vt. |
| | Bongrain N.A. | Mahwah, N.J. | Vreij Kolandjian, President | S | P-Bongrain S.A.; S-Advanced Food Products (JV with Land O'Lakes) | 12/31/03 | 550 | 540 |
| | | cream cheese); SFI Co | | | BC USA subsCity of Industry, Calif. (che ; Adv. Food Prod. subsVisalia, Calif., Ne | | | |
| | timesso sacro, aibs, boadings, spreads | , 2011 5015 | | | /* Daine Foods action to 1 / A Fin | | | 4-1-1-1 |

(* Dairy Foods estimate.) (^ Figure adjusted from last year's table.)

SALES SALES

| | COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 |
|-----|---|-----------------------------|---------------------------------------|------------|--|-------------------------|--------------|--------------|
| 34. | Davisco Foods Int'l Inc. | LeSueur, MN | Mark Davis, President | Pr | | | 520 | 510* |
| | Products: Cheese, whey ingredients | | | | | | | |
| 35. | Publix Dairy Div. | Lakeland, FL | Scott Charlton, VP Manufacturing | S | P-Publix Super Markets Inc. | 12/31/03 | 505* | 495* |
| | Brands: Publix Products: Milk ice co | ream, cultured, juice, | water, carbonated drinks | | | | | |
| 36. | Sargento Inc. | Plymouth, WI | Louis Gentine, Chairman | Pr | | 12/31/03 | 496 | 495 |
| | Brands: Sargento, Products: Cheese Beach, Fla.; Dacula, Ga. | e Plants (3): Hilber | t, Wis. (processed cheese); Kiel, W | is. (snack | cs); Plymouth, Wis. (slices, shreds) Plants | (3) :Lakeland, F | la.; Deerfi | eld |
| 37. | HEB Dairy Div. | San Antonio, TX | Tony Garcia, dir. of dairy operations | S | P-H. E. Butt Grocery Co. | | 460* | 425* |
| | Products: Milk, ice cream, cultured | | | | | | | |

(* Dairy Foods estimate.) (^ Figure adjusted from last year's table.)

Celebrating our 31st Year

Manufacturers and Integrators of Turnkey Container Handling Systems Innovative systems design, providing maximum performance for the Dairy Industry

Manufacturers of:

Cable Conveyor Systems
Table Top Conveyor Systems

Side Grip Elevators and Lowerators

Manual thru Fully Automatic Debaggers

Semi thru Fully Automatic Baggers
Annealing for HDPE Containers

Mini Bin Bulk Storage and Retrieval Systems Steel Cable Splice and Recoating Kits

Integrators of:

Complete Filling Lines
Complete Blowmolding Lines
Complete Conveyor Lines
Robotic Applications

Dyco, Inc. 6951 Naus Way Bloomsburg, PA 17815 tel: 570-752-2757 fax: 570-752-7366

fax: 570-752-7366 sales@dyco-inc.com www.dyco-inc.com



For information write in 313



Let Dyco optimize your Plant

Dyco Semi Automatic Debagger

| | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SA |
|---|--|--|-----------------------------|---|------------------------|--------------|----------|
| Alto Dairy Cooperative | Waupun, WI | Larry Lemmenes, President | C | | 6/30/03 | 450 | 430 |
| Brands: None Products: Cheese | , whey products Plants (| 2): Alto & Black Creek, Wis. (bot | h cheese) | | | | |
| Neilson Dairy Ltd. | Georgetown, Ontario | Judy McCrie, VP/Gen. Mgr. | S | P-George Weston Ltd. | 12/31/03 | 370* | 36 |
| Brands: TruTaste, Neilson, Udder | ly Cool Products: Milk, c | ultured, drinks Plants (3): Onta | rio-Georg | etown, Oakville, Ottawa (all milk, juices | , drinks) | | |
| Stremicks Heritage Foods | Santa Ana, CA | Lou Stremick, Pres./CEO | Pr | | 12/31/03 | 360 | 35 |
| Brands: NesQuik, CoffeeMate, No CoffeeMate, juices), Riverside, Cal | | | drinks, ice | e cream mixes, soy, juices. Plants (3): | Cedar City, Utah | (rice & soy | drii |
| Hiland Dairy | Springfield, MO | L. G. Oller, Pres./Gen. Mgr. | Pr | P-Prairie Farms, Dairy Farmers of America; | 9/30/03 | 345* | 34 |
| Brands: Hiland, Prairie Farms, st Springfield, Mo. (milk, ice cream); | | |): Fayette | eville, Ark. (milk); Fort Smith, Ark. (milk | x); Wichita, Kan. (| milk, cultu | red) |
| Grassland Dairy Products Inc | Greenwood, WI | Dallas Wuethrich, President | Pr | | 12/31/03 | 340* | 33 |
| Brands: Grassland, private labels | Products: Butter, butte | r oil, butter blends, buttermilk, n | nilk Plant | s (1): Greenwood | | | |
| CoolBrands International | Markham, Ontario | David Stein, President | Pu | | 8/31/03 | 335 | 22 |
| Brands: Atkins Endulge, Chipwich cream mix, novelties Plants (1) A | · · · · · · · · · · · · · · · · · · · | | | icana, Welch's, Yogen-Fruz, Yoplait, and it other plants) | more Products : | : Ice cream | , ice |
| Swiss Valley Farms Co. | Davenport, IA | Eugene Quast, CEO | C | | 9/30/03 | 330 | 32 |
| | | | | | | | |
| Brands: Swiss Valley Products: Mindoro (blue cheese), Platteville | · · | ants (6): Illinois-Chicago (milk); | Iowa-Ced | lar Rapids (cultured), Dubuque (milk), L | uana (swiss chees | e); Wiscons | sin- |
| • | · · | unts (6): Illinois-Chicago (milk); | Iowa-Ced | lar Rapids (cultured), Dubuque (milk), L P-Mars Inc. (formerly M&M Mars) | uana (swiss chees | 320* | |
| Mindoro (blue cheese), Platteville Master Foods Inc | (swiss cheese) Hackettstown, NJ | | Pr | | 12/31/03 | | |
| Mindoro (blue cheese), Platteville Master Foods Inc | (swiss cheese) Hackettstown, NJ | | Pr | P-Mars Inc. (formerly M&M Mars) | 12/31/03 | | 30 |
| Mindoro (blue cheese), Platteville Master Foods Inc Brands: Dove, Snickers, Milky Wo | (swiss cheese) Hackettstown, NJ ay, M&M's, Dreyer's Edy's Harleysville, PA | presents Products: Novelties, ic Frank Otis, Pres./CEO | Pr e cream P S | P-Mars Inc. (formerly M&M Mars) Plants (1): Burr Ridge, Ill. (novelties, ic | 12/31/03 e cream) | 320* | 30 30 |
| Mindoro (blue cheese), Platteville Master Foods Inc Brands: Dove, Snickers, Milky Wo Keller's Creamery | (swiss cheese) Hackettstown, NJ ay, M&M's, Dreyer's Edy's Harleysville, PA | presents Products: Novelties, ic Frank Otis, Pres./CEO | Pr e cream P S | P-Mars Inc. (formerly M&M Mars) Plants (1): Burr Ridge, Ill. (novelties, ic | 12/31/03 e cream) | 320* | 30 |

cream) Missouri- Kansas City , Iowa City (both fluid); Des Moines, IA (fluid)

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 |
|-----|--|-----------------------------|---------------------------------------|------------|--|-------------------|--------------|--------------|
| 48. | Maryland and Virginia Milk Producers Co-op. | Reston, VA | Jay Bryant, Gen. Mgr. | С | S-Valley Milk Products | 12/31/03 | 298* | 296* |
| | Brands: Marva Maid, Products: Mill condensed) | k, butter, juice, ice cre | am mixes Plants (3): Laurel, M | d. (butter | , powder, condensed); Newport News, Va. | (milk); Strasburg | j, Va. (pov | rder, |
| 49. | Blue Bell Creameries LP | Brenham, TX | Howard Kruse, Pres./CEO | Pr | | 12/31/03 | 290* | 280* |
| | Brands: Blue Bell Products: Ice crea | um, novelties Plants | (4): Sylacauga, Ala. (ice cream); | Broken A | rrow, Okla. (ice cream); Brenham, Texas | (2-ice cream; no | velties) | |
| 50. | Super Store Industries | Stockton, CA | Dennis Winter, CEO | S | P-Raley's, Save Mart supermarkets | | 285* | 280* |
| | Brands: Sunnyside Farms Products: | : Milk, cheese, ice cred | am, novelties, cultured, juice | | | | | |
| 51. | Roberts Dairy | Omaha, NE | Jeff Powell, Pres./Gen. Mgr. | Pr | P-Prairie Farms, Dairy Farmers of America; S-Hiland-Roberts Ice Cream | 9/30/03 | 280* | 280 |
| | Brands: Roberts, Prairie Farms, store | brands Products: N | lilk, ice cream, novelties, cultured | l products | , juices & drinks Plants (5): Nebraska- | Omaha (fluid, cul | ture), Nor | folk (ice |



For information write in 314

| Bra Ber Bra Firs | lamook County Creamery Assn. ands: Tillamook, Bandon Products on & Jerry's Homemade Inc. | Tillamook, OR | James McMullen, Pres./CEO | C | | / / | | |
|---------------------------|--|--------------------------------|---|------------------|--|--------------------------|-------------|------|
| Bera Firs | | s: Cheese, milk, butte | | ` | | 12/31/03 | 266 | 2.5 |
| Bra Firs Bra | n & Jerry's Homemade Inc. | | er ice cream, cultured, whey prod | ucts Plan | ts (2): Oregon, Boardman (cheese), Tillo | amook (all produ | cts) | |
| Firs Bra | | So. Burlington, VT | Yves Couette, CEO | S | P-Unilever Plc | | 260* | 2 |
| Bra | ands: Ben & Jerry's Products: Ice | cream, novelties, fro | zen yogurt Plants (2): St. Albai | ns & Wate | rbury, Vt. | | | |
| | st District Assn. | Litchfield, MN | Clinton Fall, President | С | | 9/30/03 | 258 | 2 |
| Car | ands: Fieldgate Products: Milk, ch | neese, whey protein c | oncentrate, lactose Plants (1): | Litchfield | | | | |
| | rvel Corp. | Farmington, CT | Thane Pressman , CEO | Pr | P-Roarke Capital Group | 12/31/03 | 237* | 2 |
| | ands: Carvel Products: Ice cream, am, ice cream cakes, novelties) | ice cream cakes Pla | nts (6): Commerce, Calif.; Fort L | Lauderdal | e & Tampa, Fla.; Jessup, Md.; Marlboroug | jh, Mass.; Moores | stown, N.J. | (al |
| Frie | iendly Ice Cream Corp. | Wilbraham, MA | Donald N. Smith, Chairman/CEO | Ри | Primary business is ice cream shop restaurants | 12/31/03 | 226* | 2 |
| Bra | ands: Friendly Ice Cream Products | s: Ice cream, noveltie | s Plants (1): Wilbraham | | | | | |
| Tur | rner Holdings LLC | Covington, TN | Steve & Jim Turner, Co-Presidents | Pr | S-Forest Hills Dairy, Coleman Dairy, Gold Star Dairy | 12/31/03 | 215* | 2 |
| | ands: Turner, Coleman Products: b ducts); Covington, Tenn. (cultured, | | lties, cultured Plants (5): Little | Rock, Ark | . (2-fluid products); Fulton, Ky. (fluid pro | ducts); Memphis, | Tenn. (flu | id |
| Sho | amrock Farms | Phoenix, AZ | Norman McClelland,CEO | S | P-Shamrock Foods Co. | 12/31/03 | 214* | 2 |
| Bra | ands: Shamrock Farms, Sunland Pr | roducts: Milk, whipp | ing cream, sour cream, cottage c | heese, da | iry and non-dairy creamers, ice cream ar | nd novelties Plan | its (1): Ph | ioei |
| Sar | ntee Dairies Inc. | City of Industry, CA | Paul Bikowitz, Pres./CO | Pr | P-Kroger, Stater Bros. (grocers) | 12/31/03 | 212* | 2 |
| Bra | ands: Knudsen, Foremost, private l | abels Products: Mill | c, juices Plants (1): City of Indu | stry | | | | |
| Ups | ostate Farms Cooperative Inc. | Buffalo, NY | Bob Hall, CEO | С | S—O-At-Ka Milk Products (sales not included) See below No. 63 | 6/30/03 | 190 | 1 |
| Bra (mil | The state of the s | or Life, Intense Milk i | Products: Milk, ice cream, cultur | ed, juices | Plants (3): Buffalo, N.Y (2-milk & ice c | ream; cultured), | Rochester, | N.Y |
| Bor | ngards Creameries Inc. | Norwood, MN | Tom Otto, Gen. Mgr. | С | | 12/31/03 | 185* | 1 |
| Bra | ands: Bongards Products: Cheese | Plants (1): Norwoo | od | | | | | |
| Cry | ystal Cream and Butter Co. | Sacramento, CA | Kevin Nagle, President | Pr | | 12/31/03 | 181 | 1 |

| COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SĄ | | | |
|---|--------------------------------|---|-------------|--|-------------------|--------------|-------|--|--|--|
| United Dairy Inc. | Martin's Ferry, OH | Joseph L. Carson, President | Pr | | 12/31/03 | 172 | 10 | | | |
| Brands: United Quality Chekd, Unit products) | ed Valley Bell, Fike Pr | oducts: Milk, cultured, ice crean | n, noveltie | es Plants (3): Martins Ferry, Ohio; Charl | eston, W. Va.; U | niontown, l | Pa. (| | | |
| Instantwhip Foods Inc. | Columbus, OH | Douglas Smith, President | Pr | | | 165* | 10 | | | |
| Brands: Instantwhip, YAMI Yogurt, Ambrosia® Gourmet Frozen Yogurt, private label, others Products: Dairy and non-dairy whipped toppings, creamers, yogurt, sour cremilk, ice cream, mixes. Plants (9): Phoenix, Airz.; Brea, Calif.; Oakland, Calif., Rockwood, Mich., Buffalo N.Y. Syracuse, N.Y., London, Ohio, Bethlehem, Pa., San Antonio, Texas. | | | | | | | | | | |
| O-At-Ka Milk Products Cooperative Inc. | Batavia, NY | Mac McCampbell COO | S | Affiliated with Upstate Farms Co-op, Niagra Co-op, Dairylea Co-op | 12/31/03 | 150 | 10 | | | |
| Brands: Gold Cow, Spring Farm Products: Milk, butter, condensed & dry milk products, canned evaporated milk, milk-based beverages, infant formula and other Nutritional Products Plants (1): Batavia | | | | | | | | | | |
| Organic Valley/ CROPP Cooperative | La Farge, Wis. | George Siemon, CEO | C | S-Organic Meat Co., S-Organic Logistics | 12/31/03 | 148 | 1 | | | |
| Brands: Organic Valley, Private Lab co-pack relationships with 37 plants | el Products: Packag | ed milk,cheese, butter, spreads, s | oft cheese | s, powders and juice Plants (1): Chaseb | urg Creamery, V | Westby, Wis | s., a | | | |
| Wilcox Dairy Farms LLC | Roy, WA | Jim Wilcox, Barrie Wilcox, co-CEOs | Pr | | 12/31/03 | 145 | 1 | | | |
| Brands: Wilcox, Curly's Products: | Milk, Plants (3): Sale | m, Ore.; Cheney & Roy, Wash. | | | | | | | | |
| Stonyfield Farm, Inc. | Londonderry, NH | Gary Hirshberg, President & CEO | Pr | 80% owned by Groupe Danone, France | 12/31/03 | 144 | 9 | | | |
| Brands: Stonyfield Farm, Brown Co acquired Brown Cow Feb. 2003) | w Products: Yogurt, | frozen yogurt, yogurt smoothies, | , ice crean | n, and cultured soy Plants (2): Londondo | erry; Antioch, Co | ılif. (Stony | field | | | |
| Smith Dairy Products Co. | Orrville, OH | Steve Schmid, President | Pr | | 9/30/03 | 140* | 13 | | | |
| Brands: SMITH'S, Ruggles, Festival, Ohio (milk, ice cream, cultured, juice | • | ers, Class Act Products: Milk, ice | e cream, c | ultured Plants (2): Richmond, Ind. (soft: | serve mix, milk, | UHT), Orr | ville | | | |
| Level Valley Creamery Inc. | West Bend, WI | Al Costigan, Pres./CEO | Pr | | 12/31/03 | 138* | 1 | | | |
| Brands: Level Valley Products: Bu | tter, cream cheese, con | densed milk Plants (2): Nashvi | lle, Tenn. | (butter, condensed milk, powders); West E | Bend, Wis. (crea | m cheese, l | butt | | | |
| Michigan Milk Producers Assn. | Novi, MI | John Dilland, Gen. Mgr. | С | | 9/30/03 | 137 | 1 | | | |
| | | | | | | | | | | |

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 | | | |
|------------|---|-----------------|---|------|-------------------------|----------|--------------|--------------|--|--|--|
| 72. | Johanna Foods Inc. | Flemington, NJ | Robert Facchina, Pres./CEO | Pr | | | 136* | 128* | | | |
| | Brands: La Yogurt, Tree Ripe, Ssips, Chiquita Coolers, Sabor Latino. Products: Cultured, juices, aseptic juices and drinks | | | | | | | | | | |
| 73. | Century Foods International | Sparta, W | Rick Halverson National Sales Director | Pr | | 12/31/03 | 135 | 135 | | | |
| | Brands: CenPrem, Lacey Delite, Ready Cheese, Nu-Century Whey, Isolac Products: Cheese, whey products, dry dairy ingredients, ready-to-drink and powder drinks, nutritional bars Plants (5): Arcadia, Wis., Sparta, Wis. (4 plants) (all products) | | | | | | | | | | |
| 74. | Anderson Erickson Dairy Co. | Des Moines, IA | Jim Erickson, CEO | Pr | | 12/31/03 | 130 | 130 | | | |
| | Brands: Anderson Erickson, AE Farms, private label Products: Milk, cultured, juices Plants (1): Des Moines | | | | | | | | | | |
| 75. | Guida-Seibert Dairy Co. | New Britain, CT | Al Guida, Pres./CEO | Pr | | 8/31/03 | 129 | 126 | | | |
| | Brands: Guida's Products: Milk, ice cream, ice cream mix, cultured, juices, drinks, water Plants (1): New Britain | | | | | | | | | | |
| 76. | Milkco Inc. | Asheville, NC | Charles Gaither, President | S | Ingles Markets | | 125* | 120 | | | |
| | Brands: Private Label Products: Milk, flavored milk, drinks, ice cream mix, water Plants (1): Asheville | | | | | | | | | | |

(* Dairy Foods estimate.) (^ Figure adjusted from last year's table.)

It's what's inside that matters most.

From five gallon process vessels to 500,000 gallon field-fabricated tanks, the sizes and shapes of DCI manufactured stainless steel tanks and components are as varied as our customers' needs. Proudly serving the food, dairy, beverage and OEM industries, DCI has remained true to our commitment to quality since 1955 through our design and fabrication services—we know it's what's inside that matters most.



600 North 54 Avenue (56303) P.O. Box 1227 (56302-1227) St. Cloud, MN Toll Free 800-276-7599 Phone 320-252-8200 Fax 320-252-0866 www.dciinc.com · sales@dciinc.com



For information write in 315

| COMPANY | LOCATION | DAIRY EXECUTIVE | TYPE | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SA C | | | |
|---|---------------------------------|---|-------------|--|--------------------|--------------|---------|--|--|--|
| Gossner Foods Inc. | Logan, UT | Dolores Gossner Wheeler, Pres./CEO | Pr | | 9/30/03 | 120 | 11 | | | |
| Brands: Gossner Foods, High Mountain, Imperial Valley, private labels Products: Cheese, aseptic milk and drinks, whey powder. Plants (3): El Centro, Calif.; Logan, Utah (| | | | | | | | | | |
| Producers Dairy Foods | Fresno, CA | Richard Shehadey, President | Pr | | 9/30/03 | 118 | 11 | | | |
| Brands: Producers Products: Milk, cultured, drinks Plants (1): Fresno Rel / Kaukauna II S A Kaukauna W Robert Gilbert President S Peromagnies Rel SA (France) 12/31/03 116 1 | | | | | | | | | | |
| Bel/Kaukauna U.S.A. | Kaukauna, WI | Robert Gilbert, President | S | P-Fromageries Bel SA (France) | 12/31/03 | 116 | 1 | | | |
| Brands: Laughing Cow, Kaukauna, Wispride, Mini Babybel, Price's Pimiento Spread, Merkts and Owl's Nest Products: Cheese, cheese spreads Plants (2): Leitchfield, Ky.; Little Chute, Wis. (both cheese & cheese products) | | | | | | | | | | |
| Clover Farms Dairy Co. | Reading, PA | Richard L. Hartman, Pres. | P | | 12/31/03 | 115 | 1 | | | |
| Brands: Clover Farms, private labels Products: Milk, juices, teas, drinks Plants (1): Reading | | | | | | | | | | |
| Giant Foods Inc. | Landover, MD | Dave Larson, VP Manuf. and Transp. | S | P-Ahold USA (grocery chain) | 12/31/03 | 115* | 1 | | | |
| Brands: Super G Products: Milk, ice cream Plants (2): Landover (milk); Jessup, MD (ice cream) | | | | | | | | | | |
| F&A Dairy Products | Las Cruces, NM | Jeff Terranova, Pres. | Pr | | 12/31/03 | 110 | 1 | | | |
| Products: Cheese Plants (2): | Las Cruces, N.M.; Dresser, | Wis. (both cheese) | | | | | | | | |
| Fieldbrook Farms | Dunkirk, NY | James Greco, President | Pr | S-Deering Ice Cream Co. | 12/31/03 | 105* | 1 | | | |
| Products: Ice cream, novelties, | whipped topping Plants (| (1): Dunkirk | | | | | | | | |
| Brewster Dairy Inc. | Brewster, OH | Fritz Leeman, President | Pr | | | 105* | 1 | | | |
| Brands: Amish Classics Produc | ts: Cheese Plants (2): St | ockton, Ill., Brewster, Ohio (both | cheese) | | | | | | | |
| Braum's Ice Cream Co. | Oklahoma City, OK | William H. Braum, Owner & President | S | P-W. H. Braum Inc. (Main business is dairy stores/restaurants) | | 100* | 1 | | | |
| Brands: Braum's Products: M | ilk, ice cream, novelties, cu | ltured Plants (1): Tuttle, Okla. | (all produ | cts) | | | | | | |
| Cass-Clay Creamery Inc. | Fargo, ND | Keith Pagel, President | Pr | | 12/31/03 | 100* | 9 | | | |
| Brands: Cass-Clay Products: C | Cheese, ice cream, cultured, | milk Plants (3): Fargo, N.D. (r | nilk, butte | er, ice cream, cheese, cultured); Mandan | , N.D. (milk); Hov | en, S.D. (c | hee | | | |
| Bareman Dairy Inc. | Holland, MI | Stan Bareman, President | Pr | | 9/30/03 | 97 | 9 | | | |
| Products: Milk, ice cream, nove | elties, cultured, juices, drin | ks Plants (1): Holland | | | | | | | | |
| United Dairy Farmers Inc. | Cincinnati, OH | A. Bradford Lindner CEO, | Pr | | 12/31/03 | 93* | 9 | | | |
| Brands: United Dairy Farmers, | Home Made Brand, Krazy | Kreams, Micro Shake Products: | Milk, ice | cream, novelties, cultured Plants (1): | Cincinnati | | | | | |

| | COMPANY | LOCATION | DAIRY EXECUTIVE | ТҮРЕ | PARENT CO./SUBSIDIARIES | FY END | SALES '03 | SALES '02 | | |
|------|--|--------------------|-------------------------------------|------|---|----------|--------------|--------------|--|--|
| 89. | Schneider's Dairy | Pittsburgh, PA | William Schneider, pres. | Pr | | 3/31/03 | 92 | 90 | | |
| | Brands: Schneider Valley Farm, Mong Products: Milk, cheese, drinks, ice cream mix | | | | | | | | | |
| 90. | Dietrich's Milk Products Inc. | Reading, PA | Thomas W. Dietrich, Pres./CEO | Pr | | 12/31/03 | 90* | 89* | | |
| | Products: Powder, cream, skim milk, non-dairy dry whey, lactose Plants (2): Middlebury Center & Reading, Pa. (all products) Plants (3): American Foods, Dallas; CoolBrands Foodservice, Russellville, Ark.; CoolBrands Fruit-a-Freeze, Norwalk, Calif. | | | | | | | | | |
| 91. | Hershey Creamery Co. | Harrisburg, PA | George Hugh Holder, Pres. | Pu | | 12/31/03 | 89 | 89 | | |
| | Products: Ice cream, novelties Plant | s (1): Harrisburg | | | | | | | | |
| 92. | Oakhurst Dairy | Portland ME | Stanley Bennett, President | Pr | | 12/31/03 | 85 | 80 | | |
| | Brands: Oakhurst Products: Milk, cream, cultured, juices, and drinks Plants (1): Portland | | | | | | | | | |
| 93. | Wawa Dairies | Wawa, PA | There du Pont, VP | Pr | P-Wawa Inc. | | 82* | 80* | | |
| | Brands: Wawa Products: Milk, juices, drinks | | | | | | | | | |
| 94. | Plainview Milk Products | Plainview, MN | Dallas Moe, Gen. Mgr. | C | | 9/30/03 | 79* | 78 * | | |
| | Products: Milk, butter, powder Plants (1): Plainview | | | | | | | | | |
| 95. | SouthWest Dairy | Tyler, TX | Jim Pitner Mgr. of Manufacturing | S | P-Brookshire Grocery Co. | 9/30/03 | 78* | 75* | | |
| 96. | Brands: Le Carb, Goldenbrook Products: Milk, ice cream, drinks, water Plants (3): All in Tyler | | | | | | | | | |
| | Richfood Dairy Div. | Richmond, VA | Jan tenPas III, VP/GM | S | P-SuperValu Inc. | 2/24/03 | 70 | 68 | | |
| | Brands: Richfood, store brands Products: Milk, cream, drinks, soy Plants (1): Richmond | | | | | | | | | |
| 97. | TCBY Systems LLC. | Salt Lake City, UT | Larry Hodges, Pres./CEO | Pr | P-Capricorn Investors (under Mrs. Fields Famous Brands) S-Americana Foods | | 68* | 66* | | |
| | Brands: TCBY Products: Ice cream & frozen yogurt, novelties Plants (1): Americana Foods, Dallas, Texas (ice cream & frozen yogurt) | | | | | | | | | |
| 98. | Plains Dairy Products | Amarillo, TX | Dub Garlington, President | S | P-Affiliated Foods | 9/30/03 | 59 | 56 | | |
| | Brands: Plains, private label, Culligan water. Products: Milk, water, drinks, Tampico punch. Plants (1): Amarillo | | | | | | | | | |
| 99. | Oberweis Dairy | N. Aurora, IL | Bob Renaut, President & CEO | P | | 12/31/03 | 58 | N.A. | | |
| | Brands: Oberweis Products: Ice cream, milk, cultured Plants (1): N. Aurora | | | | | | | | | |
| 100. | The Yofarm Company | Naugatuck, CT | Thomas Dixcy | P | | 12/31/03 | 55 | 53 | | |
| | Brands: YoFarm, YoCrunch Product | s: Yogurt | | | | | | | | |
| | | | | | (* Dainy Foods astimate) (A Fig | | last | 406/01 | | |